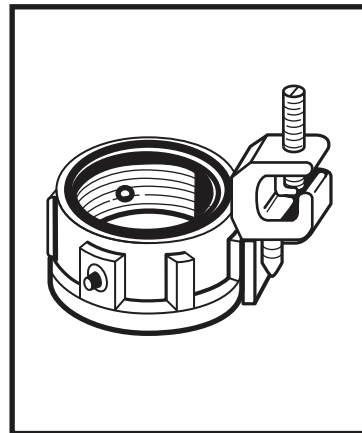


INSTALLATION INSTRUCTIONS FOR INSULATED GROUNDING BUSHINGS



TORQUE TABLE (LB. IN)						
Catalog Number***	Lug Range					
	14-4*		8-2/0		6-4/0**	
	CU	AL	CU	AL	CU	AL
3870-TB, 3871-TB, 3872, 3873, 3874, 3875, 3876, 3877, 3878, 3879, 3880, 3881	35	35	-	-	-	-
3861, 3862, 3882, 3883, 3884, 3889, 3886, 3887, 3863, 3864	-	-	120	35	-	-
3993, 3994, 3995, 3996	-	-	-	-	200	35

* DO NOT use Lug with the AL solid conductors; Use 20 Lb.In torque with 14 AWG CU solid conductors and stranded conductors

** DO NOT use Lug with the AL solid conductors; Use 100 Lb.In torque with 4/0 AWG AL stranded conductors

*** Catalog Numbers may be followed by the suffixes -SS or -TB

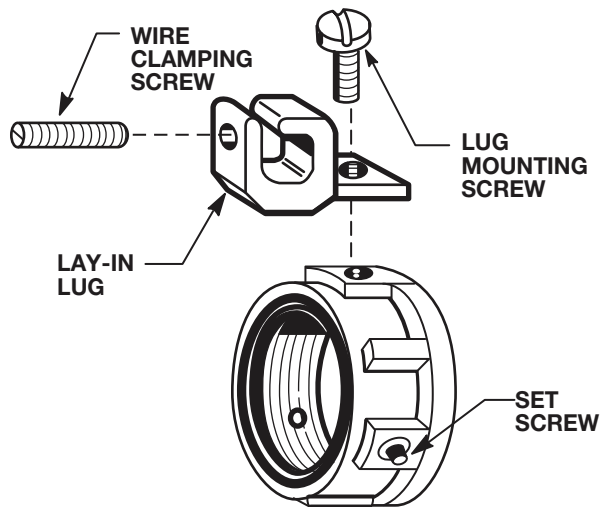
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Thomas & Betts Corporation
Memphis, Tennessee
www.tnb.com

INSULATED GROUNDING BUSHING (Threaded and Threadless)

Suitable for use with copper or aluminum wire



3870 Series Threaded Grounding Bushing

1. Thread bushing onto conduit until it bottoms.
If necessary, the bushing may be backed off slightly to align the lay-in lug in desired position.
2. Tighten set screw to secure bushing onto conduit.
3. Install bonding jumper (not supplied) and torque wire clamping screw to values in table.